

WHAT IS CLAIMED IS:

1. An easy-to-open tubular sealed casing for packaging a content therein, the casing comprising:

5 a base film comprising a composite plastic film with at least three film layers including an outer layer film which forms an outer surface when the composite plastic film is formed into a tubular form, an intermediate layer film which forms an intermediate layer and an inner layer film said composite plastic film being formed into a tubular form by bending said base film and overlaying two edges of said base film and heat-sealing the overlaid section so that a not heat-sealed section will be left along an edge of the outer film, a peel strength between said outer layer film and said intermediate layer film being set to a lower level as compared to a peel strength between said inner layer film and said intermediate layer film.

10 2. The easy-to-open tubular sealed casing according to claim 1, wherein the peel strength between the outer layer film and the intermediate layer film is set to a range from 10 to 2000 g/15 mm.

15 3. The easy-to-open tubular sealed casing according to claim 1, wherein an opening means is provided in the heat-sealed section along an edge thereof.

4. The easy-to-open tubular sealed casing according to claim 2, wherein an opening

means is provided in the heat-sealed section along an edge thereof.

5. The easy-to-open tubular sealed casing according to claim 3, wherein said opening means is a V-shaped notch, an I-shaped notch, or a flaw in the film.

6. An easy-to-open tubular sealed casing for packaging a content therein, the casing comprising:

a base composite plastic film comprising an outer layer film, an inner layer film and an intermediate layer film between said outer layer film and said inner layer film, said composite plastic film being formed into a tubular form by bending said base film and overlaying two edges of said base film and heat-sealing the overlaid section to form a heat sealed section and a not heat-sealed section outward of said heat sealed section, a peel strength between said outer layer film and said intermediate layer film being set to a lower level as compared to a peel strength between said inner layer film and said intermediate layer film.

7. The easy-to-open tubular sealed casing according to claim 6, wherein the peel strength between the outer layer film and the intermediate layer film is set to a range from 10 to 2000 g/15 mm.

8. The easy-to-open tubular sealed casing according to claim 6, further comprising opening facilitating structures provided at or adjacent to said heat-sealed section or along an

edge thereof.

9. The easy-to-open tubular sealed casing according to claim 7, further comprising opening facilitating structures provided at or adjacent to said heat-sealed section or along an edge thereof.

5 10. The easy-to-open tubular sealed casing according to claim 9, wherein said opening facilitating structures include a V-shaped notch, an I-shaped notch, or a flaw in the film.

1000434-07091